



ARC Engineered Rigid SPC Flooring Warranty Information

Cardinal	Lifetime Residential/10 Year Commercial
Cardinal II	Lifetime Residential/25 Year Commercial
Cardinal III	Lifetime Residential/10 Year Commercial
Sky Train	Lifetime Residential/10 Year Commercial
Sky Train II	Lifetime Residential/10 Year Commercial
Sky Train III	Lifetime Residential/10 Year Commercial
Mt. Rainier	Lifetime Residential/6 Year Light Commercial
Virginia Metro	Lifetime Residential/7 Year Light Commercial
Virginia Metro II	Lifetime Residential/6 Year Light Commercial
Columbia Metro	Lifetime Residential/4 Year Light Commercial
Everest	Lifetime Residential/6 Year Light Commercial

This document details of coverage and limitations for following warranties for engineered Rigid SPC flooring:

- 25 Year Limited Structure Warranty
- 25 Year Limited Waterproof Warranty
- 4/6/7/10/25 Year Limited Commercial Wear Warranty
- Lifetime Residential Warranty

Lifetime Residential Wear Warranty

The wear layer of the floor plank is warranted not to wear through under normal use for the life of the product (Gloss reduction or surface scratches are not considered surface wear.) Dull finish can be corrected with spot or overall recoating care systems. This warranty is non-transferable and applies only to the original purchaser.

This lifetime residential wear warranty is made subject to the following conditions:

1. The floor must be installed properly and according to installation instructions. Proper installation includes, but is not limited to the following:
 - a. If glue is used, glue entire floor with glue that meets or exceeds PVAC dispersion with a viscosity of 8000 +/- 1000 cpc spindle 6/20 at 20 degrees centigrade – density of 1.11 +/- 0.02 g/cm on a dry content of 48 +/- 1% (weight). Upon completion of glued installation, the floor must be allowed to set overnight for 24 hours before resuming normal usage of the room.

2. The flooring must be used only indoors in a dry, climate controlled area. In areas that are not climate controlled or exposed to direct sunshine with temperatures potentially exceeding 160 degrees Fahrenheit, ARC recommends gluing down the floor to prevent possible distortion due to dimensional stability changes.
3. The flooring must be maintained in accordance with ARC maintenance instructions.
4. This limited warranty does not apply to ARC moldings and trims.
5. Installation of flooring that contains any manufacturing defect is not covered by this limited warranty.

25 Year Limited Structure Warranty

The floor plank is warranted to be free from manufacturing or material defects for the life of the product. When a defective product is installed, credit applies to material only and does not include labor since it is the responsibility of the installer to determine suitability of material prior to installation. Should a problem attributable to a manufacturing defect develop after flooring is installed, the cost of labor for repair will be covered by the 25 Year Limited Structure Warranty.

The Lifetime Residential Wear and 25 Year Limited Structure Warranty do not cover:

1. Damage due to adhesives or tape, scratches, gouges, scuffs, punctures, cuts, indentations, burns, accidents, lack of proper furniture rests or any intentional misuse of the product. Loss of finish gloss over time is consistent with normal wear & tear and is not a product flaw. DO NOT drag any heavy objects across the floor.
2. It is normal and expected for there to be color variations due to use of natural components, exposure to UV light and/or sunlight, and age of material. Therefore, color inconsistency between samples, replacement product or illustrations and actual product is not a manufacturing flaw.
3. Manufacturer makes no guarantee that ARC products will match or coordinate with customer furnishings, trim, cabinetry, railings, etc.
4. Noncompliance with installation instructions and maintenance guidelines. Manufacturer cannot assume responsibility for the suitability of flooring material and accompanying products for each individual installation as manufacturer has no control over the installer's proper application. Should an individual piece be doubtful as to appearance or dimension the installer should not use this piece.
5. Cracking, warping, soiling, fading, improper maintenance or abuse caused by items such as roller skates, golf shoes or pets, etc.
6. Floor covering installed in inappropriate locations is excluded from this warranty.
7. Gloss reduction or surface scratches are not considered surface wear. Dull finish can be corrected with spot or overall recoating care systems.

25 Year Limited Waterproof Warranty

The floor plank or tile is warranted to be 100% waterproof and the structural integrity of the floor plank or tile will not be significantly diminished by exposure to moisture. While moisture will not affect the floor's integrity, it is probable that, when excessive moisture accumulates in buildings or on building materials, mold (and/or) mildew growth can occur (particularly if the moisture problem remains undiscovered or unaddressed). ARC moisture warranty excludes damage resulting from mold (and/or) mildew growth due to prolonged exposure to moisture.

The 25 Year Limited Waterproof Warranty does not cover:

1. Damage to surrounding structure, walls, subfloor, fixtures, furniture, underlayment, moldings, trims, subfloor heating elements, or anything that is not the floor plank or tile.
2. Damage resulting from mold & mildew growth due to prolonged exposure to moisture.
3. Flooring that is installed outdoors.
4. Flooring damaged by flooding (submerged under water).

4/6/7/10/25 Year Commercial Limited Wear Warranty

The finish of the floor plank is warranted by ARC, Inc. not to wear through under limited commercial use for a period of four/six/seven/ten/twenty-five (4/6/7/10/25) years from the date of purchase. Vinyl layer wear-through is defined as 100% vinyl layer wear-through that exposes the core material over a minimum of 3% of the total installation. (Gloss reduction or surface scratches are not considered surface wear.) Dull finish can be corrected with spot or overall recoating care systems. If 100% vinyl layer wear-through is determined to have occurred, ARC will arrange a pro-rated credit based on the terms outlined below in the section headed “Terms of 4/6/7/10/25 Year Commercial Warranty”. This warranty is non-transferable and applies only to the original purchaser and only if used in the following commercial areas:

- **Retail:** Novelty Shops/Boutiques, Product Display Areas, Sales Floors, Showrooms, Hair Salons, Hallways, Entryways (walk off mats required)
- **Medical Offices:** Waiting Rooms, Patient Rooms, Examination Rooms, Storage Rooms, Hallways, Entryways (walk off mats required)
- **Hotels:** Guest Rooms, Conference/Meeting Rooms, Lobby
- **Offices and Restaurants:** Offices, Conference/Meeting Rooms, Showrooms, Restaurant Floor, Break Rooms
- **Institutional:** Classrooms, Training Rooms, Meeting Rooms, Commons Areas, Residence Halls, Hallways
- **Disclaimer:** In commercial applications, each installation area needs to be surveyed for uses. For High traffic and areas with rolling objects (wheel chairs, carts, beds, etc), the flooring needs to be glued down. Also, if the flooring is being anchored down in any way by cabinets, appliances, etc the flooring should also be glued down.

This 4/6/7/10/25 year limited commercial wear warranty is made subject to the following conditions:

1. The floor must be installed properly and according to ARC’s installation instructions. Proper installation includes, but is not limited to the following:
 - a. If glue is used, glue entire floor with glue that meets or exceeds PVAC dispersion with a viscosity of 8000 +/- 1000 cps spindle 6/20 at 20 degrees centigrade – density of 1.11 +/- 0.02 g/cm on a dry content of 48 +/- 1% (weight). Upon completion of glued installation, the floor must be allowed to set overnight for 24 hours before resuming normal usage of the room.
2. The flooring must be used only indoors in a dry, climate controlled area. In areas that are not climate controlled or exposed to direct sunshine with temperatures potentially

- exceeding 160 degrees Fahrenheit, ARC recommends gluing down the floor to prevent possible distortion due to dimensional stability changes.
3. The flooring must be maintained in accordance with ARC maintenance instructions.
 4. This limited warranty does not apply to ARC moldings and trims.
 5. Installation of flooring that contains any manufacturing defect is not covered by this limited warranty.

The 4/6/7/10/25 Year Light Commercial Limited Wear Warranty does not cover:

1. Damage due to adhesives or tape, scratches, gouges, scuffs, punctures, cuts, indentations, burns, accidents, lack of proper furniture rests or any intentional misuse of the product. Loss of finish gloss over time is consistent with normal wear & tear and is not a product flaw.
2. It is normal and expected for there to be color variations due to use of natural components, exposure to UV light and/or sunlight, and age of material. Therefore, color inconsistency between samples, replacement product or illustrations and actual product is not a manufacturing flaw.
3. Manufacturer makes no guarantee that ARC products will match or coordinate with customer furnishings, trim, cabinetry, railings, etc.
4. Noncompliance with installation instructions and maintenance guidelines as recommended by ARC Manufacturer cannot assume responsibility for the suitability of flooring material and accompanying products for each individual installation as manufacturer has no control over the installer's proper application. Should an individual piece be doubtful as to appearance or dimension the installer should not use this piece.
5. Cracking, warping, soiling, fading, improper maintenance or abuse caused by items such as roller skates, golf shoes or pets, etc.
6. Floor covering installed in inappropriate locations is excluded from this warranty.
7. Gloss reduction or surface scratches are not considered surface wear. Dull finish can be corrected with spot or overall recoating care systems.

Terms of 4/6/7/10/25 Year Commercial Warranty:

- ***Within One Year:*** Claims on defects of this product as covered by this warranty that is reported in writing within one year of purchase, ARC will arrange a credit based on the original purchase of the product or replace the product. Reasonable labor costs are included.
- ***Between Year One – Four/Six/Seven/Ten/Twenty-Five:*** Claims on defects of this product, as covered by this warranty, that are reported in writing after one year but within ten years of purchase, ARC will arrange a credit based on the original purchase of the product or replace the product. ARC will pay 50% of reasonable labor cost.